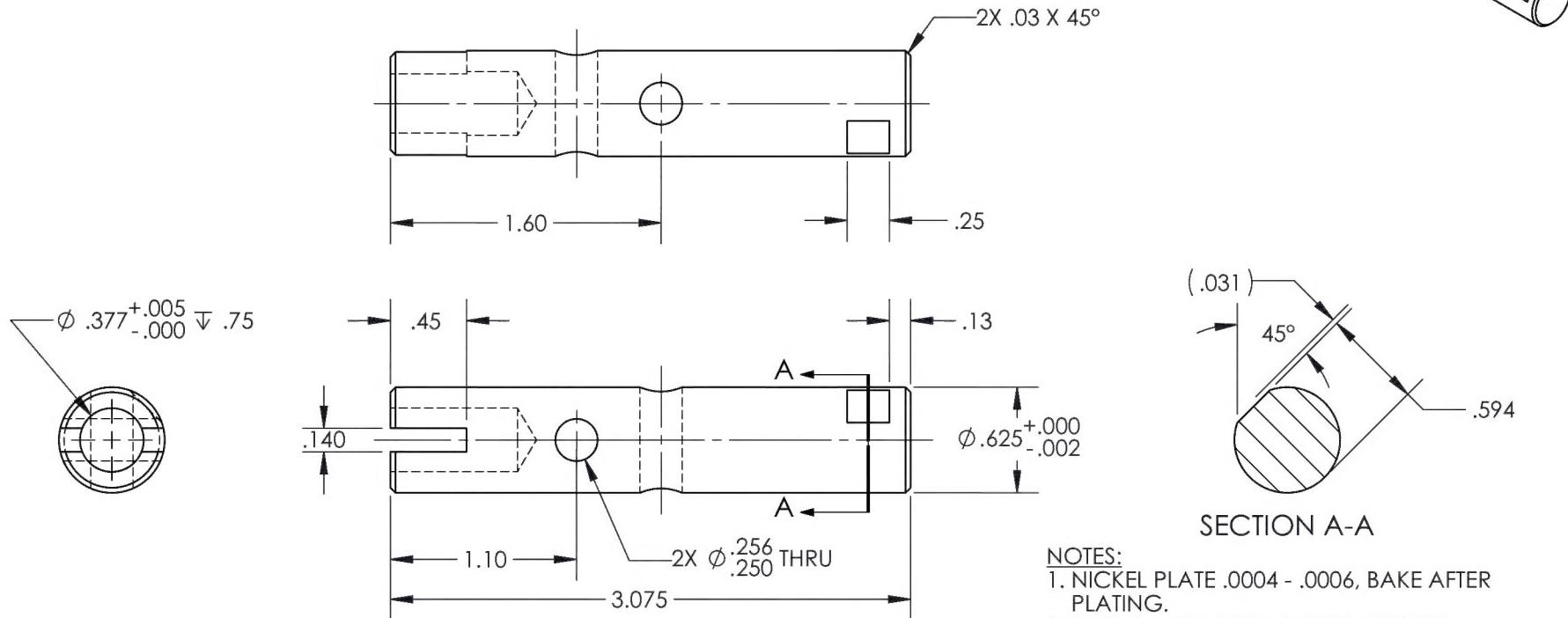


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	7/16/2013	CFS	
4		CH'D FINISH WAS YELLOW ZINC IS NICKEL PLATE BAKE PER R.W.	9/24/2013	CFS	RW
4A	14-0102	ADDED BAG & LABEL NOTE.	7/29/2014	DJN	RW



- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE	
DWG NO.	
20NR-21	
MAT'L	DRAWN BY: CANAM
4140	APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SEE NOTE 1	
SPEC	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
ASSY QTY	ASSY QTY
B/O	Part #
UNIT QTY	Description
	Material
	B/O INFORMATION OR SPECIFICATIONS
ASSY QTY	ASSY QTY
B/O	Part #
UNIT QTY	Description
	Material
	B/O INFORMATION OR SPECIFICATIONS
SCALE	1:1
DATE	12/1/1997
SHEET 1 OF 1	